PUBLIC ® AUGTION

DUCT CHOPPERS INC.

Sheet Metal & HVAC Fabrication Facility

30 Intermodal Drive, Unit 36, Brampton (Toronto), Ontario, Canada





ENGEL MODEL M-1640 ROLL FORMING MACHINE



NIAGARA POWER SHEAR MODEL NO 410, 10' X 14 GAUGE CAPACITY



ALLSTEEL 8' X 45 TON PRESS BRAKE

AUCTION: Thursday September 6, 10:30 AM

Inspection: Wednesday September 5, 9 AM to 4 PM

Bid Live Onsite & Online Via Bidspotter.com



AUCTIONS • LIQUIDATIONS FINANCING • APPRAISALS

905.669.8893



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LOCKFORMER MODEL VULCAN 2400 PLASMA CUTTING MACHINE



ALLSTEEL 8' X 45 TON PRESS BRAKE



NIAGARA POWER SHEAR MODEL NO 410, 10' X 14 GAUGE CAPACITY



SAMPSON 4'X 14 GAUGE HYDRAULIC SHEAR, MODEL LB-414H



LION SERVICES POWER DRIVE CLEAT BENDER (DUCTWORK) MODEL 1836



LINCOLN ELECTRIC DEALARC WELDER MODEL CV-250



VIEW OF WELD-O-MATIC, MILLER & PEER SPOT WELDERS, UP TO 20 KVA







BROWN BOGGS 4' X 16 GAUGE POWER SHEAR, MODEL 1439

TENNSMITH MODEL HPU 48 BOX & PAN BRAKE, 4'X 16 GAUGE CAPACITY

PLASMA CUTTER

LOCKFORMER Model Vulcan 2400 Plasma Cutting Machine, Dual 5' x 10' Shuttle Tables, Picopath Control, S.I. Tech Bit Driver, Thermal Dynamics Pak Master 50 XL Plus Air Plasma Cutting System

PRESS BRAKE

ALLSTEEL 8' x 45 Ton Press Brake, Distance Between Uprights 72", Open Height 15", Throat 8", Variable Stroke 0-6", Foot Pedal Control, 10 HP, 550V, sn 476 Assorted Press Brake Dies

SHEARS

NIAGARA Power Shear Model No 410, 10' x 14 Gauge Capacity, 2 – 28" Material Supports, sn 4378

SAMPSON 4'x 14 Gauge Hydraulic Shear, Model LB-414H, 52" Blade, Single/Continuous Switch, Foot Pedal Control, 3 HP, sn 069086

BROWN BOGGS 4' x 16 Gauge Power Shear, Model 1439, 30" Material Supports, Foot Pedal Control, sn 11986

ROLL FORMERS

ENGEL Model M-1640 Roll Forming Machine, TDF Connection, 16 Station, Dual Sided, 22" Width Capacity, 7.5 HP, sn 12-2295-95

FLAGLER Model HSCL Roll Former, Button Lock & Middle Flat S Roll, 10 Stations, 22 Gauge Capacity, sn HSCL-193-866

FLAGLER Roll Forming Machine, Pittsburgh & Drive Cleat Rolls, Model 20 Gauge Capacity Standard, 5 Station, sn 6044-402

LOCKFORMER 16 Gauge Pittsburgh, 3 in 1 (Fish Lock), 7 Station, sn 13105

LOCKFORMER 24 Gauge Pittsburgh, Complete with Flanger, sn 10133

NOTCHER

ENGEL – Shop Master, Power Duct Notcher, 10' Capacity, 5 Head, Model 1018-4-1010, sn 2-2437

BEADER/ SLITTER EDGERS

MAPLEWOOD Roll Forming Machine, Power Beader, Dual Sided, Pnumatic Cylinder, Foot Pedal Control, sn 940C

WILDER Power Slitter Model 2024, 24" Throat x 20 Gauge, sn 22363

BROWN BOGGS Power Easy Edger, Steel Pedestal Mounted

BROWN BOGGS Model No 44 Power Bead

Edger

FLAGLER Easy Edger

SAMPSON Easy Edger

BROWN BOGGS Elbow Machine **BROWN BOGGS** Beader / Crimper

BROWN BOGGS Burring Machine



ENGEL MODEL M-1640 ROLL FORMING MACHINE



FLAGLER MODEL HSCL ROLL FORMER



FLAGLER ROLL FORMING MACHINE



LOCKFORMER 16 GAUGE



LOCKFORMER 24 GAUGE



ENGEL SHOP MASTER, POWER DUCT NOTCHER, MODEL 1018-4-1010



BROWN BOGGS MODEL NO 44 **POWER BEAD EDGER**



BROWN BOGGS POWER EASY EDGER



TENNSMITH MODEL SR36 SLIP ROLLS





ROLL FORMING MACHINE. POWER BEADER, DUAL **SIDED**

BENDERS/FOLDERS

LION SERVICES Power Drive Cleat Bender (Ductwork) Model 1836, 36" x 18 Gauge Bender, Pneumatic, Foot Pedal Control, sn 169

TENNSMITH Model HPU 48 Box & Pan Brake, 4'x 16 Gauge Capacity, sn 06102

TENNSMITH Model 2420 Manual Cheek Bender, 24" x 20 Gauge Capacity, sn 07003

BROWN BOGGS 30" Bar Folder, 22 Gauge Capacity, sn 4539

BROWN BOGGS 20" x 22 Gauge Bar Folder

BROWN BOGGS Pipe Seamer

24" Hand Bender, Steel Frame Mounted

PIN SPOTTER/RIVETER

DURO DYNE Pin Spotter, Model RH, 66" Throat, 12" Vibratory Bowl Feeder, Hand Trigger and Foot Pedal Control, plus box of pins

RIVET Machine, Style 161, 10" Throat, Pedestal, sn 2126

SLIP ROLLS

BROWN BOGGS 36" Initial Pinch Slip Rolls, Steel Frame Mounted

TENNSMITH Model SR36, 36" Initial Pinch, 22 Gauge Capacity, sn 09304 36" Initial Pinch Power Rolls

TENNSMITH Model SR24, 24" Initial Pinch, 20 Gauge Capacity, sn 06706

WELDERS

LINCOLN ELECTRIC Idealarc CV-250, LN-7 Wire Feeder

MILLER Thunderbolt 225 Welder

MILLER 20 KVA Spot Welder, 20" Throat, Model MPS 20, sn U478540

PEER 20 KVA Spot Welder, 30" Throat, Model 3B, sn 927

WELD-O-MATIC 15 KVA Spot Welder, Model AS, 24" Throat, sn 3270

FORKLIFTS

YALE 5,300 lb Capacity Propane Forklift, Model GLC060, 3 Stage Mast, 187" Max Height, Side Shift, 42" Forks, sn E187V02

CATERPILLAR 2,500 lb Capacity Propane Forklift, Approx. 2 Stage Mast, 42" Forks, In/Out Tires

AIR COMPRESSORS

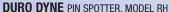
10 HP Piston Type 5 HP Piston Type

PORTER CABLE 2 HP Upright

RAW MATERIALS

Large Selection Of Assorted Full Size Sheet up to 5' x 10', Plus LOCKFORMER Model Vulcan 2400 Plasma Cutting Machine Offcuts and Assorted Inventory

Plus 5 Other Edgers, Beaders, Crimpers By: BROWN BOGGS, FLAGLER, SIMPSON







KING 14" ROLL IN BAND SAW MODEL KC-914H

YALE 5,300 LB CAPACITY PROPANE FORKLIFT, MODEL GLC060





BID ONLINE VIA BIdS



KING 14" Roll In Band Saw Model KC-914H, KING 17" Drill Press, Lot Assorted Hand, Power Tools, Sockets, Ladders, Clamps, Welding Supplies, Helmets Etc. Carts, Heavy Duty Rolling Work Tables, 2 Sections, 6' x 46" x 11' Heavy Duty Racking, Etc.

APPRAISAL SERVICES

Behind each Infinity appraisal stands over 3 decades of industrial knowledge and expertise. Let our CPPA certified appraisers conduct your next appraisal. Call us in complete confidence at 905-669-8893

Tuesday August 21 Surplus To The Ongoing Operations Of

Dunrite Machinery

Machine Tools & Fabrication Equip.

Thursday August 23 Magnum Machining Ltd. Late Model HAAS Machining Facility

Thursday September 13 Central Reproductions

Late Model Printing & Bindery Facility

Tuesday September 18 Surplus To The Ongoing Operations Of

Kobotics Ltd.

Robotic Welding & Machining Facility

TERMS OF SALE VISA







Payment: All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Maximum credit card charge of \$2,000.

All Online bidders must register on Bidspotter by 5pm Wednesday September 5. A 15% buyers premium will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 4 pm, Friday September 7, 2012. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items by Wed Sept 12, 2012. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

DIRECTIONS: From Toronto Intl Airport to 30 Intermodal Drive, Unit 36, Brampton, Ontario, L6T5M3, 8 km, Approx. 10 Mins Exit Airport, Follow Signs To Airport Road North, Turn Right On Intermodal Drive. Auction will be on the left.

HOTELS NEAR AUCTION SITE:

Hilton Garden Inn 2648 Steeles Avenue East, Brampton 905-595-5151 **Holiday Inn Express** 10 Nevets Road, Brampton 905-791-7433 **Monte Carlo Inns** 45 Conventry Rd, Brampton 905-453-5200

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Member In Good Standing Of:

PARTIAL VIEW ASSORTED RAW

MATERIAL, UP TO 5'X10', AND SCRAP

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your behalf if you are unable to

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